# Die Selection Guide – Hydraulic



The following chart lists the corresponding die based on hose type and size in order to assist with your die selection process.

# HYDRAULIC HOSE ASSEMBLIES USING ONE-PIECE FITTINGS

Hose Type	Hose Size (in)	3/16	1/4	5/16	13/32	3/8	1/2	5/8	3/4	
nuse Type	Fitting Type	Die Size (mm)								
TR1MT	B or D	14	16	19		19	22	25	29	
TR2MT/ST	B or D		16	19		22	25	25	29	
TF2MT/ST/LT	В		16	19		19	25	25	29	
AT3KMT/ST	В		16			19	22	25	29	
ABT3K	D									
E3K	S									
ABT4K	D or F					22	25	29	34	
E4K/ST	S					22	22	29	29	
ABT5K/ST	F								34	
E5K/ST	S							29	31	
ABT6K/ST	F								34	
E6K/ST	S		19			22	22	29	34	
TAJ3/TAJ5	В		16	16/19		19	22			

# HYDRAULIC HOSE ASSEMBLIES USING TWO-PIECE FITTINGS

Hose Type	Hose Size (in)	3/16	1/4	5/16	13/32	3/8	1/2	5/8	3/4			
Hose Type	Fitting Type	Fitting Type Die Size (mm)										
TR1MT	A (AF1)	14	16	16		19	22	25	29			
TR2MT/ST	A (AF2)		16	19		22	25	25	29			
TF2MT/ST/LT	A (AF1)		16	16		19	25	25	29			
AT3KMT/ST	A (AF1)		16			19	22	25	29			
ABT3K	A (AF4)											
ABT4K	A (AF4)					22	25	29	34			
E4K/ST	A (AF4)					23	27	31	34			
TR5/TT	A (AFX)	16	16	19	22		25	29				
TR14TB	A (AFT)	10	12	14		16	19	22	25			
PF267/NC	A (PFR)	12	14	14		16	22		29			
PF354/NC	A (PFR)	12	14	14		16	22		29			
PF528/NC	A (AFX)		16			20	24		31			
PF628/NC	A (PFR)		12			16	22		29			
T634AA	A (AFX)								31/34			
TAJ3/TAJ5	A (AF1)		16	16/19		19	22					

#### NOTE:

- Chart includes the most common Alfagomma and Piranhaflex hoses and fittings. For die suggestios for hoses not listed please contact your local sales representative or Kuriyama Customer Service for assistance.
- Chart applies only to 0+P crimpers, does not apply to KD165 Series crimper which uses different die sizes.

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.





# HYDRAULIC HOSE ASSEMBLIES USING ONE-PIECE FITTINGS

Hees Tune	Hose Size (in)	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 13/16	2
Hose Type	Fitting Type								
TR1MT	B or D		38		46		54		63/69
TR2MT/ST	B or D		38		46/50		54/58		69
TF2MT/ST/LT	B or D		38		46		54		69
AT3KMT/ST	В		38						
ABT3K	D				50		58		73
E3K	B or S				46		54		69
ABT4K	D or F		42		50				73
E4K/ST	S		38		46				
ABT5K/ST	F		42		54		60		77
E5K/ST	S		38		46		58		69
ABT6K/ST	F		42		54				
E6K/ST	S		38		50		58		
TAJ3/TAJ5	В								

# HYDRAULIC HOSE ASSEMBLIES USING TWO-PIECE FITTINGS

Hose Type	Hose Size (in)	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 13/16	2	
nose Type	Fitting Type		Die Size (mm)							
TR1MT	A (AF1)		38		46		54		63	
TR2MT/ST	A (AF2)		38		46		54		69	
TF2MT/ST/LT	A (AF1)		38		46		54		63	
AT3KMT/ST	A (AF1)		38							
ABT3K	A (AF4)				50		58			
ABT4K	A (AF4)		42		50					
E4K/ST	A (AF4)		42							
TR5/TT	A (AFX)	34		42		46		60		
TR14TB	A (AFT)		34							
PF267/NC	A (PFR)									
PF354/NC	A (PFR)									
PF528/NC	A (AFX)									
PF628/NC	A (PFR)									
T634AA	A (AFX)		38		42/46		50		63	
TAJ3/TAJ5	A (AF1)									

#### NOTE:

- Chart includes the most common Alfagomma and Piranhaflex hoses and fittings. For die suggestios for hoses not listed please contact your local sales representative or Kuriyama Customer Service for assistance.
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# Die Selection Guide – Industrial



The following chart lists the corresponding die based on hose type and size in order to assist with your die selection process.

# **INDUSTRIAL HOSE ASSEMBLIES\***

Hogo Typo	Hose Size (in)	1	1 1/4	1 1/2	2	2 1/2	3
Hose Type —	Fitting Type	Die Size (mm)					
Industrial (Tigerflex)	Aluminum C&E's	34	42	46	63	77	96
Industrial (Alfagomma)	Aluminum C&E's	34	42	46	58	73	90

<sup>\*</sup>Die size may vary based on hose type.

# **NOTE:**

- Chart includes the most common Alfagomma and Piranhaflex hoses and fittings. For die suggestios for hoses not listed please contact your local sales representative or Kuriyama Customer Service for assistance.
- Chart applies only to 0+P crimpers, does not apply to KD165 Series crimper which uses different die sizes.







# INDUSTRIAL HOSE ASSEMBLIES\*

Hogo Type	Hose Size	4	5	6	8	10	12
Hose Type —	Fitting Type			Die Siz	e (mm)		
Industrial (Tigerflex)	Aluminum C&E's	121	146	166	235		
Industrial (Alfagomma)	Aluminum C&E's	111	136	166	220		

<sup>\*</sup>Die size may vary based on hose type.

# **NOTE:**

- Chart includes the most common Alfagomma and Piranhaflex hoses and fittings. For die suggestios for hoses not listed please contact your local sales representative or Kuriyama Customer Service for assistance.
- Chart applies only to 0+P crimpers, does not apply to KD165 Series crimper which uses different die sizes.



