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Tube

1 Highly Abrasion Resistant

2 Braided High Tensile Strength

3 Seamless Copolyester Inner

Polyurethane Cover

Fiber Reinforcement

PIRANHAFLEX SAE 100R18 PIRANHAFLEX SAE 100R18 NON-CONDUCTIVE

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SCAN OR VISIT
KOA.link/
PF427





COMPLIANCE DETAILS

Compliances	Size
REACH^	All sizes
SAE 100R18	All sizes
SAE J517	All sizes

^NC Series (orange) only

APPROVED FITTINGS**

- P Series One-Piece Carbon Steel
- P Series One-Piece Stainless
- A Series Two-Piece (PFR ferrule)
 **Dependent on hose size

PACKAGING

- Boxed 250' reels or boxed 50' coils
- Maximum two pieces per 250' reel, minimum 50' piece length

PF427 Series PF427NC Series

SAE 100R18 Constant Pressure Hydraulic Hose

GENERAL APPLICATIONS

- High pressure hydraulic applications
- Industrial equipment and vehicles (construction, agriculture, material handling, etc.)
- Aerial equipment (PF427NC only)
- Hydraulic oil and lubrication lines
- Hydraulic tools

CONSTRUCTION

Tube – Copolyester

Reinforcement – Braided high tensile strength fibers Cover – Pin pricked, abrasion resistant polyurethane, in conductive black (PF427), or non-conductive orange (PF427NC series) versions

SERVICE TEMPERATURE RANGE

-65°F (-54°C) to +200°F (+93°C) for petroleum based hydraulic fluids.

FEATURES AND ADVANTAGES

- Isobaric Consistent 3,000 PSI working pressure regardless of hose size. Eliminates user risk of hose misapplication within a given pressure system.
- Abrasion Resistant Polyurethane cover outlasts rubber versions in applications where the hose rubs against abrasive surfaces.
- Lightweight Approximately 32% lighter weight than similar rubber hoses.
- Low Temperature Flex Designed to flex at temperatures as low as -65°F; well suited for cold storage applications.
- Pin Pricked Cover (PF427 Series Only) Allows for the escape of gasses, if necessary, eliminating risk of cover blistering.

Series Number	Size Code					Max.	Min. Bending			Coupling Recommendations		
		ID		OD		Working	Radius		Weight	One-Piece		Two-Piece
		(in)	(mm)	(in)	(mm)	Pressure (psi)	(in)	(mm)	(lbs/ft)	Carbon Steel	Stainless Steel	Ferrule Non-Skive
PF427/PF427NC	04	1/4	6.4	0.496	12.7	3000	1.50	38	0.06	P-04XX-XXXX	P-04XX-XXXX-SS	PFR-04
PF427/PF427NC	06	3/8	9.7	0.650	16.5	3000	2.00	51	0.11	P-06XX-XXXX	-	PFR-06
PF427/PF427NC	80	1/2	13.1	0.834	21.1	3000	3.00	76	0.16	P-08XX-XXXX	-	PFR-08

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.



^{*}Maximum 140°F (+60°C) for water and phosphate-ester based hydraulic fluids.